

## The Breek-LOK 3QD OPERATION QUICK GUIDE

Ensure that the Breek-LOK's large triangle indicator is aligned in the 12 o'clock position, assuming the muzzle device is correctly timed/installed. The Breek-LOK can only be installed in one orientation.

To install, pull down on the Breek-LOK with a slight amount of force and rotate your suppressor. The LOCK symbol will now be at the 12 o'clock. This indicates your lugs are seated. Continue to turn counterclockwise, engaging the detents, until the tapers seat together - this can take  $\frac{1}{2}$  to 1 full revolution. Double check alignment to confirm proper seating.

To uninstall, turn the suppressor clockwise. Expect resistance for  $\frac{1}{6}$  of a turn. Continue turning until the ball detent engages, preventing further movement.



## HUB Installation

Thread the assembled Breek-LOK HUB onto your suppressor. Use a 37mm 6-point socket or the provided Breek-LOK wrench (purchase at [breekarms.com](http://breekarms.com)), slide the socket over the assembled HUB to contact the body collar flats. Using a torque wrench, apply 30 ft lbs of torque when installing the HUB onto your suppressor. Using Rocksett on the threads is highly recommended.

## Muzzle Device Installation

Be sure your firearm is unloaded. Remove your old muzzle device and crush washer. Use a  $\frac{7}{8}$ " open end wrench, or Breek's Plan B Wrench (purchase at [breekarms.com](http://breekarms.com)), on the lugs to install. Use the provided peel washer or a shim kit to time the TOP lug (indicated on the photo to the right) at the 12 o'clock position. 20-30 foot lbs of torque is recommended when installing your muzzle device. Rocksett is recommended for a permanent solution, or use blue loctite is a temporary solution (heat will break the blue loctite down quickly). If needed, apply heat to the peel washers and use a razor blade to separate layers.



Contact [sales@breekarms.com](mailto:sales@breekarms.com) if you have any questions or concerns.



**EMAIL:**  
[sales@breekarms.com](mailto:sales@breekarms.com)



**TEL:**  
605-215-1130



**WEBSITE:**  
[www.breekarms.com](http://www.breekarms.com)